

#### PROFILE OF INNOVATION



Wall corners and edge profiles for decorative edge protection

2.10

**Product data sheet** 

# **Application and function**

**Schlüter-QUADEC** is a premium finishing profile that offers excellent edge protection for external corners of tiled walls. The visible area of the profile forms a right angled external corner for tile coverings.

The integrated joint spacer of the aluminium profiles and the QUADEC-PQ forms a defined joint cavity with the tile.

The integrated joint spacer of the aluminium profiles forms a defined joint cavity with the tile.

The profiles are available in different materials, colours and surface finishes to coordinate with tile and grout, fixtures and fittings or to create interesting accents in decorative design. Schlüter-QUADEC-E and -A are designed to match the border profiles Schlüter-QUADEC-FS or Schlüter-DESIGNLINE.

In addition to their decorative effect, the profiles also protect tiles in the edge area from mechanical and impact stresses.

Schlüter-QUADEC in stainless steel is particularly resistant to wear when used as edge protection; it may also be used as a transition profile, decorative insert or stair nosing. In addition, Schlüter-QUADEC is suitable for transitions, corners or skirtings with other covering materials such as carpet, parquet, natural stone or epoxy resin finishes.

QUADEC profiles also come with matching internal and external corners for elegant connections. Connectors and end caps are available for select materials as well.



Schlüter-QUADEC is available in the following materials:

E = stainless steel

V2A, material no. 1.4301 = AISI 304 V4A, material no. 1.4404 = AISI 316L

EB = brushed stainless steel

EP = polished stainless steel

MC = chrome-plated brass

AE = anodised aluminium

AT = satin titanium anodised aluminium

ACG = polished chrome anodised aluminium

ACGB = brushed chrome anodised aluminium

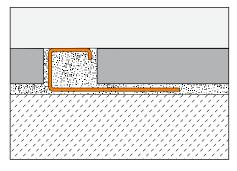
ATG = polished titanium anodised aluminium

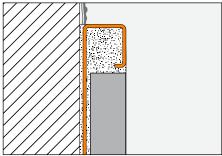
ATGB = brushed titanium anodised aluminium

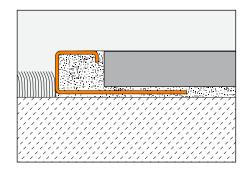
AEX = cross brushed satin

anodised aluminium

AMX = cross brushed satin brass anodised aluminium







ATX = cross brushed satin titanium anodised aluminium

AQGX = cross brushed quartz grey anodised aluminium

TS = textured finished aluminium
AC = colour coated aluminium
C/A = MyDesign by Schlüter-Systems\*

PQ = coloured PVC

# Material properties and areas of application:

Schlüter-QUADEC is available in a wide variety of materials and finishes.

In applications exposed to chemical or mechanical stresses, the profile's suitability must be verified.

The information provided below is intended as a general guideline.

Schlüter-QUADEC-MC (chrome plated solid brass) is a finishing profile that is especially well suited for wall corners and transitions. It is ideal for matching chrome fixtures. Surface areas must be protected against abrasion or scratching. Remove mortar and grout residue immediately.

Schlüter-QUADEC-E is made of roll formed V2A (material no. 1.4301) or V4A (material no. 1.4404) stainless steel. Schlüter-QUADEC-E is highly durable and especially suited for application areas that must be resistant to chemicals and acids, such as the food industry, breweries, dairies, industrial kitchens, and hospitals as well as residential spaces. Depending on the anticipated chemical stresses, customers can choose between the alloy materials 1.4301 (V2A) or 1.4404 (V4A). The use of V4A is recommended if consistent exposure is expected, for example in the case of swimming pools (fresh water).

Even stainless steel of quality 1.4404 is not resistant to all chemical stresses such as hydrochloric and hydrofluoric acid or certain chloride and brine concentrations.

In certain cases, this also applies to seawater pools. Special anticipated stresses should therefore always be verified in advance.

Schlüter-QUADEC-AE / -ACG / -ACGB / -AEX / -AMX / -ATX / -AQGX / -AT / -ATG / -ATGB (anodised aluminium): The aluminium features an anodised surface layer that retains a uniform appearance during normal use.

Visible edges should be protected against abrasion. Aluminium is sensitive to alkaline media. Cementitious materials, in conjunction with moisture, become alkaline, which may result in corrosion depending on the

concentration and length of exposure (aluminium hydroxide formation).

Remove adhesive or grout immediately from visible areas and avoid covering freshly installed assemblies with foil. In addition, ensure the profile is solidly embedded in the setting material to prevent water from accumulating in small cavities.

Schlüter-QUADEC-PQ (coloured PVC) is made of pre-coloured, rigid PVC which resists bending or scratching. The material is UV resistant, although it is not permanently colour stable in exterior applications. It is not suited for corners or transitions subjected to heavy mechanical stresses, e.g. at step edges or floor transitions.

Schlüter-QUADEC AC (colour coated aluminium): The aluminium is suitably pre-treated and then powder-coated with a polyurethane covering. The coating is colour-stable, as well as UV- and weather-resistant. Visible edges should be protected against abrasion.

The surfaces of QUADEC-TS profiles (textured aluminium) have a natural appearance (see QUADEC-AC for further properties).



Schlüter-QUADEC-AC can be ordered with a coating option from 190 colours of the RAL Classic chart as part of the MyDesign by Schlüter-Systems\* series or custom printed with a design of your choice. (see QUADEC-AC for further properties)

\* The product advisors of our sales service and our Technical Department will be pleased to assist you with any questions you may have about MyDesign by Schlüter-Systems.

**Note:** Due to different manufacturing processes, slight colour discrepancies between the profiles and the corners may occur.

#### Installation

- 1. Select the profile height of Schlüter-QUADEC according to the tile thickness and the installation method.
- 2. Apply tile adhesive to the area where the tile covering will end, using a notched trowel. If QUADEC is to be installed in an external wall corner, complete the tiling of one wall, then apply tile adhesive in the corner area of the second wall.
- 3. Press the perforated anchoring leg of Schlüter-QUADEC firmly into the adhesive and align it.
- 4. Trowel additional adhesive over the perforated anchoring leg to ensure full coverage and fill the profile chamber with tile adhesive.
- 5. Fully embed the adjoining tiles and adjust them in such a way that the upper lip of the profile is flush with the tile.

Note:

- The profile may slightly protrude or be recessed in the wall area to offset dimensional variations in the covering material. In floor areas, the profile should not be higher than the tiled surface, but rather up to approx. 1 mm lower.
- 6. The tile is set to the lateral joint spacer, which creates an evenly spaced joint of 1.5 mm. In the case of stainless steel or brass profiles, a joint of approx. 1.5 mm is recommended. Fill the joint completely with grout.
- 7. Use suitable materials and tools for the sensitive surfaces to avoid scratches or other damage. Setting materials must be removed immediately, especially on aluminium.
- 8. Matching preformed inside and outside corner pieces are available.

#### **Notes**

Schlüter-QUADEC requires no special maintenance or care. Do not use abrasive cleaning agents on the sensitive surfaces. Damage to the anodised surfaces can be restored with paint. The surfaces of stainless steel profiles can be polished with commercial chrome-polishing products.

Stainless steel surfaces exposed to the environment or aggressive substances should be cleaned periodically using a mild household cleaner. Regular cleaning maintains the neat appearance of stainless steel and reduces the risk of corrosion. All cleaning agents must be free of hydrochloric and hydrofluoric acid.

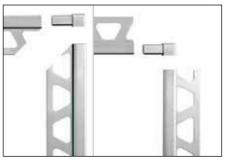
Avoid contact with other metals such as steel, which can cause rust. This also includes tools such as trowels or steel wool, i.e. tools used to remove mortar residue. We recommend the use of the stainless steel cleaning polish Schlüter-CLEAN-CP.

Material	Recommended cutting tools	
Stainless steel	With speed control	
Aluminium	Saw blade for n	onferrous metals
Chrome plated brass	Saw blade for n	onferrous metals
Plastic	Saw blade for nonferrous metals	

Follow all safety instructions and specifications provided by the cutting tool manufacturer, including the use of safety goggles, ear protection and gloves. Irrespective of the cutting tool used, ensure that all burr is removed from the profile ends with a file or similar.



Schlüter®-QUADEC-A - anodised finish



Schlüter®-QUADEC external and internal corners

## **Product overview:**

# Schlüter®-QUADEC-A anodised

AE = anodised aluminium / ACG = polished chrome anodised aluminium / ACGB = brushed chrome anodised  $aluminium \, / \, AT = aluminium / \, at G = polished \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, titanium \, anodised \, aluminium / \, at GB = brushed \, at GB = bru$ anodised aluminium / AEX = cross brushed satin anodised aluminium / AMX = cross brushed satin brass anodised aluminium / ATX = cross brushed satin titanium anodised aluminium / AQGX = cross brushed quartz grey anodised aluminium Supplied length: 2.50 m

H = mm	4.5	6	7	8	9	10	11	12.5	14	15
AE	•	•		•		•	•	•		
ACG	•	•		•		•	•	•		
ACGB	•	•		•		•	•	•		
AT	•	•		•		•	•	•		
ATG	•	•		•		•	•	•		
ATGB	•	•		•		•	•	•		
AEX		•		•		•	•	•		
AMX		•		•		•	•	•		
ATX		•		•		•	•	•		
AQGX		•		•		•	•	•		
External corner	•	•		•		•	•	•		
Internal corner	•	•		•		•	•	•		
Connector		•		•		•	•	•		

### Schlüter®-QUADEC-A anodised

AE = anodised aluminium / ACG = polished chrome anodised aluminium

H = mm	4.5	6	7	8	9	10	11	12.5	14	15
AE		•		•		•	•	•		
ACG		•		•		•	•	•		
External corner	•	•		•		•	•	•		
Internal corner	•	•		•		•	•	•		
Connector		•		•		•	•	•		

### Schlüter®-QUADEC-E

E = stainless steel / EB = brushed stainless steel / EP = polished stainless steel

Supplied length: 2.50 m

Supplied length: 3.00 m

H = mm	4.5	6	7	8	9	10	11	12.5	14	15
Е	•	•	•	•	•	•	•	•	•	•
EB		•	•	•	•	•	•	•	•	•
EP		•		•		•		•		•
V4A		•		•		•		•		
External corner	•	•	•	•	•	•	•	•	•	•
Internal corner	•	•	•	•	•	•	•	•	•	•
Connector		•		•		•	•	•		
End cap EB*		•	•	•	•	•	•	•	•	•

<sup>\*</sup> Suitable for Schlüter-QUADEC-E and -EP.

# Schlüter®-QUADEC-E

E = stainless steel / EE	B = brush	ed stainle	ess steel					Supplie	ed length:	3.00 m
H = mm	4.5	6	7	8	9	10	11	12.5	14	15
E		•	•	•	•	•	•	•	•	•
EB		•		•		•	•	•		•
External corner	•	•	•	•	•	•	•	•	•	•
Internal corner	•	•	•	•	•	•	•	•	•	•
Connector		•		•		•	•	•		
End cap EB*		•	•	•	•	•	•	•	•	•



Schlüter®-RONDEC-E/V (connector for RONDEC and QUADEC stainless steel profiles)



Schlüter®-QUADEC-EB/EK (Brushed stainless steel end cap for QUADEC-E and -EB)

# Schlüter®-QUADEC-AC

AC = colour coated aluminium

H = mm	4.5	6	8	10	11	12.5	
BW	•	•	•	•	•	•	
GS		•	•	•	•	•	
C/A	• **	•	•	•	•	•	
G	•						
PG	•	•	•	•	•	•	
PW	•						
QG	•	•	•	•	•	•	
VG	•	•	•	•	•	•	
W	•	•	•	•	•	•	
MBW	•	•	•	•	•	•	
MGS	•	•	•	•	•	•	
External corn	ner •	•	•	•	•	•	
Internal corne	er* ●	•	•	•	•	•	
Connector		•	•	•	•	•	

<sup>\*</sup> MBW and MGS only

### Schlüter®-QUADEC-AC

AC = colour coated aluminium

H = mm	4.5	6	8	10	11	12.5
BW		•	•	•	•	•
GS		•	•	•	•	•
C/A		•	•	•	•	•
PG		•	•	•	•	•
QG		•	•	•	•	•
VG		•	•	•	•	•
W		•	•	•	•	•
MBW		•	•	•	•	•
MGS		•	•	•	•	•
External cor	ner •	•	•	•	•	•
Internal corr	ner* ●	•	•	•	•	•
Connector		•	•	•	•	•

<sup>\*</sup> MBW and MGS only



Schlüter®-QUADEC-AC in MGS

Supplied length: 2.50 m

Supplied length: 3.00 m

Supplied length: 2.50 m

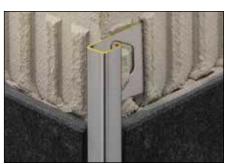


Schlüter®-QUADEC-AC in MBW

#### Schlüter®-QUADEC-MC

MC = chrome plated brass

H = mm	6	8	10	11	12.5	15	
MC	•	•	•	•	•	•	
External corner	•	•	•	•	•	•	
Internal corner	•	•	•	•	•	•	



Schlüter®-QUADEC-MC

 $<sup>^{\</sup>star\star}$  4.5 mm not available for MyDesign custom printing!



Schlüter®-QUADEC-PQ in GS

PQ = coloured PVC

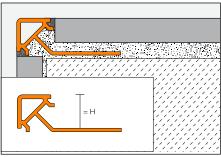
Schlüter®-QUADEC-PQ

Sun	plied	lenath:	2.50 m

Supplied length: 2.50 m

Supplied length: 3.00 m

H = mm	6	8	10	11	12.5	
BH	•	•	•	•	•	
BW	•	•	•	•	•	
GS	•	•	•	•	•	
PG	•	•	•	•	•	
SP	•	•	•	•	•	
W	•	•	•	•	•	
External corner	•	•	•	•	•	



Schlüter®-QUADEC-PQ

# Schlüter®-QUADEC-TS

TS = textured finished aluminium

H = mm	4.5	6	8	10	11	12.5	
TSI	•	•	•	•	•	•	
TSC	•	•	•	•	•	•	
TSBG	•	•	•	•	•	•	
TSB	•	•	•	•	•	•	
TSSG	•	•	•	•	•	•	
TSG	•	•	•	•	•	•	
TSOB	•	•	•	•	•	•	
TSLA	•	•	•	•	•	•	
TSDA	•	•	•	•	•	•	
TSR	•	•	•	•	•	•	
External corne	er •	•	•	•	•	•	
Internal corner	•	•	•	•	•	•	
Connector		•	•	•	•	•	



Schlüter®-TRENDLINE

Schlüter®-QUADEC-TS (TSOB)

### Schlüter®-QUADEC-TS

TS = textured finish aluminium

H = mm	6	8	10	11	12.5	
TSI	•	•	•	•	•	
TSC	•	•	•	•	•	
TSBG	•	•	•	•	•	
TSB	•	•	•	•	•	
TSSG	•	•	•	•	•	
TSG	•	•	•	•	•	
TSOB	•	•	•	•	•	
TSLA	•	•	•	•	•	
TSDA	•	•	•	•	•	
TSR	•	•	•	•	•	
External corner	•	•	•	•	•	
Internal corner	•	•	•	•	•	
Connector	•	•	•	•	•	

#### Colours:

W

BH = bahama
BW = brilliant white

C/A = MyDesign by Schlüter-Systems\*

G = grey
 GS = graphite black
 QG = quartz grey
 PG = pastel grey
 PW = pearl white
 SP = soft peach
 VG = traffic grey

= white

MBW = matt brilliant white

MGS = matt graphite black

TSI = textured natural ivory

TSC = textured natural cream

TSBG = textured natural beige grey

TSB = textured natural beige

TSSG = textured natural stone grey

TSG = textured natural grey

TSOB = textured natural bronze

TSLA = textured natural light anthracite
TSDA = textured natural dark anthracite
TSR = textured natural rustic brown

### **Text template for tenders:**

\_\_\_\_\_linear metres of Schlüter-QUADEC as an edge protection or corner profile with trapezoid perforated anchoring legs and a right angled visible surface, to be supplied and professionally installed.

The installation of preformed parts such as inside and outside corners

- is to be included in the unit prices.
- invoiced separately.

The manufacturer's specifications must be observed.

#### Material:

- - E = stainless steel, 1.4301 (V2A)
- EV4A = stainless steel, 1.4404 (V4A)
- - EB = brushed stainless steel 1.4301 (V2A)
- EP = polished stainless steel
- - MC = chrome plated solid brass
- - AE = anodised aluminium
- - AT = satin titanium anodised aluminium
- ACG = polished chrome anodised aluminium
- - ACGB = brushed chrome anodised aluminium
- - ATG = polished titanium anodised aluminium
- ATG = poisined titalium anodised aluminium
   ATGB = brushed titanium anodised aluminium
- - AEX = cross brushed satin anodised aluminium
- $\blacksquare$  AMX = cross brushed satin brass anodised
- aluminium
- ATX = cross brushed satin titanium anodised aluminium
- AQGX = cross brushed quartz grey anodised aluminium
- - TS = textured coated aluminium
- - AC = colour coated aluminium
- - C/A = MyDesign by Schlüter-Systems
- - PQ = coloured PVC

= 1 Q = 001001001 VO	
Profile height:	mm
Colour:	
ArtNo.:	
Material:	
Labour:	/m
Total:	/m

<sup>\*</sup> custom RAL coating or printing